

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Elastever® E1120GF

Material Description:

Injection Pressure

Elastever ® E1120GF is a Thermoplastic Polyurethane Elastomer(TPU-polyether) product filled with 20% glass fiber. Characteristics include:Wear Resistant,Cold Resistant.

General				
Material Status	Commercial: Active			
Material Status	Asia Pacific		North America	
Availability				
	• Europe		Latin America	
	Middle East		 Africa 	
Filler/Reinforcement	Glass Fiber, 20% Filler by W	'eight		
Features	Ageing Resistant		 Cold Resistant 	
	Oil Resistant		 Wear Resistant 	
Appearance	Black		 Natural Color 	
Forms	 Pellets 			
RoHS Compliance	 RoHS Compliant 			
Processing Method	 Injection Molding 			
Physical Properties	Typical Value	Unit		Test Method
Density/Specific Gravity	1.3	g/cm ³		ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.1	%		ASTM D752
Molding Shiffikage - Flow (3.16 min)	0.1	70		ASTIVI D900
Mechanical Properties	Typical Value	Unit		Test Method
Tensile Modulus	1050	MPa		ASTM D638
Tensile Strength	39	MPa		ASTM D638
Tensile Elongation(Break)	10	%		ASTM D638
Flexural Modulus	700	MPa		ASTM D790
Flexural Strength	20	MPa		ASTM D790
Impact Properties	Typical Value	Unit		Test Method
Notched Izod Impact(3.2mm)	490	J/m		ASTM D256
Unnotched Izod Impact(3.2mm)	No Break	37111		ASTM D4812
Offitoteried 120d Impact(0.2mm)	140 Dicak			A31W D4012
Flammability	Typical Value	Unit		Test Method
Flame Rating(1.6mm)	НВ			UL 94
Electrical Properties	Typical Value	Unit		Test Method
Volume Resistivity	1.00E+11	Ohms·cm		ASTM D257
volume resistivity	1.002 11	Offiris Citi		7101111 0201
Thermal Properties	Typical Value	Unit		Test Method
Deflection Temperature Under Load				ASTM D648
0.45 MPa,Unannealed	116	$^{\circ}$ C		
1.8 MPa, Unannealed	65	$^{\circ}$		
Processing Information	Typical Value	Unit		
Rear Temperature	182 to 210	°C		
Middle Temperature	182 to 210	\mathbb{C}		
Front Temperature	182 to 210	$^{\circ}$		
Mold Temperature	16 to 66	$^{\circ}$		
word remperature	10 (0 00	<u> </u>		

68.9 to 103 MPa

NFD ADVANCED COMPOSITES

Elastever® E1120GF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告!在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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